FROZEN DESSERTS & FROZEN DESSERT MIXES GUIDELINES

105 CMR 500.000 Good Manufacturing Practices for Food

All manufactured frozen desserts produced shall have the following tests performed by a laboratory on its finished product <u>monthly</u> (105 CMR 500.082(B)(2)). Bacterial and other Standards shall not exceed the following Massachusetts Standards listed in 105 CMR 500.083(F):

Item	Standard Plate Count (SPC)	Coliform
Finished products produced in a Soft-Serve Machine	30,000/g	50/g
Finished products produced by means other than a Soft-Serve Machine	30,000/g	20/g

If Frozen Yogurt contains "Live Cultures", SPC laboratory testing is NOT required (.082(B)(2)(g)). The coliform test is always run on frozen yogurts.

A COUNT IS CONSIDERED SIGNIFICANTLY HIGH IF IT EXCEEDS THE STANDARD BY A FACTOR OF FOUR (4), OR TWO (2) DOUBLINGS.**



When SPC or Coliform is above the limit, Person-in-charge shall:



- 1. Review the cleaning & sanitization procedures for the machine. Check the machine's specification sheets for additional instructions & cleaning protocols for the machine.
- 2. Evaluate the handling of the products / ingredients.
- 3. Re-sample and retest as stated in 105 CMR 500.082(C), 500.082(D), or 500.082(E).

**Coliform count is an indicator of a possible sanitation failure, not a confirmation that pathogens are present. Usually the SPC represents harmless organisms, especially if there are no coliform associated with the sample. Bacteriological growth occurs at an exponential rate, not at a linear rate. Therefore, it is more meaningful to consider bacteria counts in terms of doubling. A two (2)-generation increase, or two (2) doublings, is considered significant.

If it is the first time Inspector will:

- Place a phone call to the Owner/PIC and review their Standard Operating Procedures:
 - What are their cleaning and sanitization procedures?
 - What are their procedures for handling the products?
 - How are they disassembling, cleaning sanitizing the machine?
 - What is the required frequency of cleaning and sanitizing of the machine?
- Remind Owner/PIC to review the cleaning and sanitization procedures with new staff and/or staff that is in charge of cleaning and sanitizing the machine.
- Remind Owner/PIC to check the machine's specification sheets for additional instructions and cleaning protocols for the machine.
- Wait for the next month's results.

If it is more than one-time Inspector will:

- Consider establishment's history and implement resampling protocol stipulated in either 105 CMR 500.082(C), 500.082(D), or 500.082(E).
- Suspend operations/sale of certain products if triplicates (three (3) out of the last five (5) consecutive tests) have been collected and exceed the standard (500.082(D)(2)).
 - Resume operations by following procedures stated in 500.082(D)(3).
- Ask when was the last time the machine was serviced by the manufacturer.
 - Often worn parts can lead to bacteria problems even when cleaning and sanitizing are completed properly.
- Review the establishment's cleaning and sanitizing procedures and check against manufacturer's cleaning protocols for the machine.



Copies of all required test results shall be submitted directly to the Health Department by the certified laboratory within three (3) business days of the completion of the tests (500.082(B)(5)).



Central Massachusetts Public Health Training Hub